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RBE332A94-3400-03-17

Job Sheet 199375



(Handwritten signature/initials)

Part No: RBE332A94-3400-03-17

Job Qty: 3 pcs

Part Name: Base



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 8/21/19

Job Tracking No:

Due Date: 11/22/19

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG RBE332A94-3400-03 Rev A IPP Rev. A 19.02.19 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Waterjet - Flow - 1	3 pcs	11/22/19	11/22/19	0.17	0.60	Waterjet - Flow		<i>ac 19/09/12</i>
110	QC 2	3 pcs	11/22/19	11/22/19	0.00	0.00	QC 2 - 1		
							QC 2 - 12		
							QC 2 - 14		
							QC 2 - 17		
							QC 2 - 19		
							QC 2 - 2		
							QC 2 - 20		
							QC 2 - 22		
							QC 2 - 23		
							QC 2 - 25		
							QC 2 - 32		
							QC 2 - 33		
							QC 2 - 35		
							QC 2 - 39		
							QC 2 - 4		
							QC 2 - 40		
							QC 2 - 44		
							QC 2 - 45		
							QC 2 - 48		<i>ac 19/09/12</i>
							QC 2 - 49		
							QC 2 - 50		
							QC 2 - 51		
							QC 2 - 52		
							QC 2 - 57		
							QC 2 - 62		
							QC 2 - 63		
							QC 2 - 8		
							QC 2 - 66		
							QC 2 - 64		
							QC 2 - 65		

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					QC 2 - 5		
					QC 2 - 71		
					QC 2 - 73		
					QC 2 - 69		
					NV5000 - 1 - B4B		
120 NV5000 - 1 - B4B	3 pcs	11/22/19	1.00	3.00	NV5000 - 2 - B4B	ALA. /	19-09-1.
130 QC 2	3 pcs	11/22/19	0.00	0.00	QC 2 - 1		
					QC 2 - 12		
					QC 2 - 14	ALA. /	19-09-15
					QC 2 - 17		
					QC 2 - 19		
					QC 2 - 2		
					QC 2 - 20		
					QC 2 - 22		
					QC 2 - 23		
					QC 2 - 25		
					QC 2 - 32		
					QC 2 - 33		
					QC 2 - 35		
					QC 2 - 39		
					QC 2 - 4		
					QC 2 - 40		
					QC 2 - 44		
					QC 2 - 45		
					QC 2 - 48		
					QC 2 - 49		
					QC 2 - 50		
					QC 2 - 51		
					QC 2 - 52		
					QC 2 - 57		
					QC 2 - 62		
					QC 2 - 63		
					QC 2 - 8		
					QC 2 - 66		
					QC 2 - 64		
					QC 2 - 65		
					QC 2 - 5		
					QC 2 - 71		
					QC 2 - 73		
					QC 2 - 69		
140 QC 8	3 pcs	11/22/19	0.00	0.00	QC 8 - 12		
					QC 8 - 14		
					QC 8 - 17		
					QC 8 - 20		
					QC 8 - 25		
					QC 8 - 3		
					QC 8 - 32		
					QC 8 - 33		
					QC 8 - 35		
					QC 8 - 39		
					QC 8 - 4		
					QC 8 - 44		
					QC 8 - 45		
					QC 8 - 49		
					QC 8 - 58		
					QC 8 - 8		
					QC 8 - 9		
					QC 8 - 68		
					QC 8 - 67		

				QC 8 - 1 (A)	
				QC 8 - 47	
				QC 8 - 40	
				QC 8 - 52	
				QC 8 - 23	VHS 4/19/9/18
				QC 8 - 57	
145 Small Fab - 2 - B4B	3 pcs	11/22/19	0.00 0.30	Small Fab - 1 - B4B	
				Small Fab - 2 - B4B	MLL
				Small Fab - 3 - B4B	
				Small Fab - 4 - B4B	
				Small Fab - 5 - B4B	
				Small Fab - 6 - B4B	
				Small Fab - 7 - B4B	
				Small Fab - 8 - B4B	
150 Packaging 3-1 - Stock - B4B	3 pcs	11/22/19	0.00 0.00	Packaging 3 - 1 - B4B	
				Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B	
				Packaging 3 - 4 - B4B	DAS
				Packaging 3 - 5 - B4B	28
				Packaging 3 - 6 - B4B	9-89
				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
160 QC 21 - SA	3 pcs	11/22/19	0.00 0.00	QC 21 - SA - 21	DAS
				QC 21 - SA - 70	21 OCT 03 2019
Part Op 100 - 1-Cut as per DWG. DWG. Rev: <u>A</u> PROG. Rev: <u>A</u> 2-Deburr if necessary ***Use plastic blocks***Do Descriptions: not remove protective film*** 110 - QC2- Inspect parts off machine FAI/FAIB 120 - 1-Machine as per folio FC705 FOLIO REV: <u>AA</u> DWG REV: <u>A</u> 2-Deburr ***NOTE***do NOT remove protective film. Extreme care must be taken not to scratch the Polycarbonate. Ensure work area is clean. 130 - QC2- Inspect parts off machine FAI/FAIB 140 - QC8- Inspect parts - second check					

145 - 1-Ensure polycarbonate is free of scratches. 2-It is acceptable to buff/polish polycarbonate to remove minor scratches. 3- Fill engraving with black paint as per drawing note 7. 4-Wrap RBE332A94-3400-03-17 in clear protective film

150 - Identify as per dwg & Stock Location: _____

160 - QC21- Final Inspection - Work Order Release

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
8574K85	Clear Polycarbonate Sheet, 48" x 48" x 1/4" Thick	.5220 sf (.174 ea)	100-Waterjet - Flow - 1	

Job Allocations

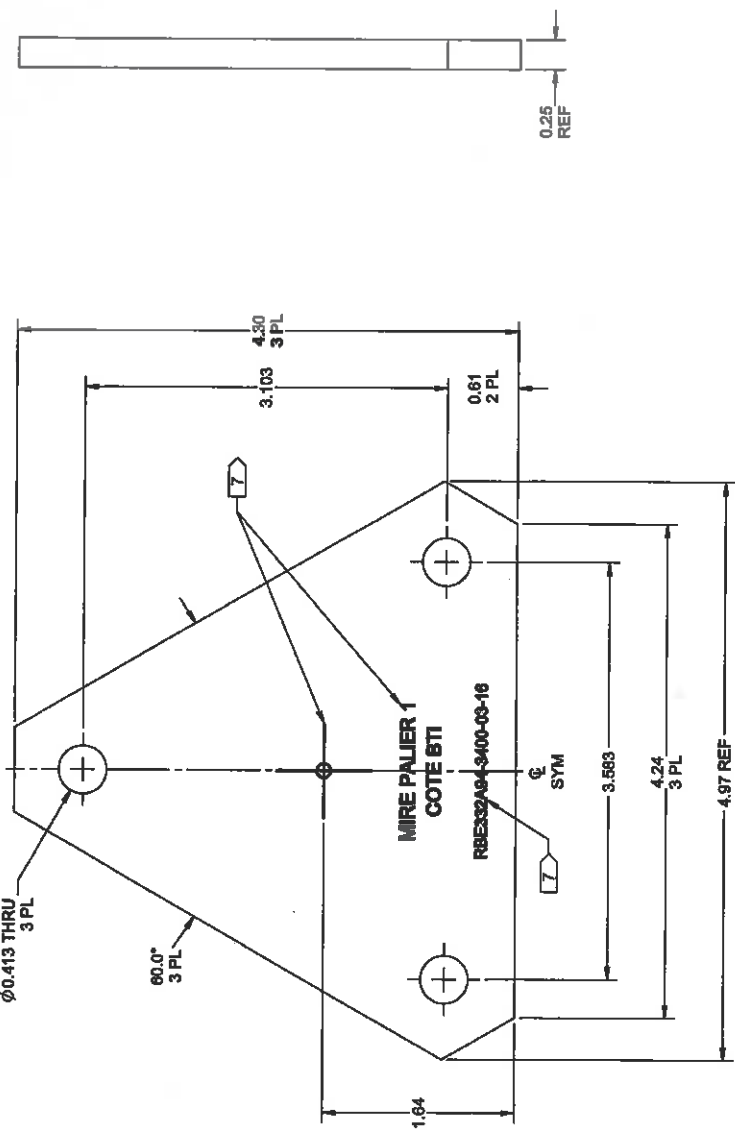
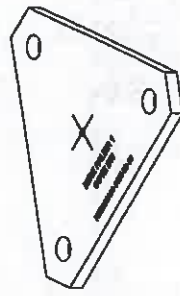
Operation	Component Part	Required	Inventory	Allocated
100-Waterjet - Flow - 1	8574K85	1	12	0

Part Specifications

Specifications could not be found.

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1 2 3 4 5 6 7 8



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CONTROLLED
TO AMEND
WITHOUT NOTICE
WORK ORDER
199375 MLS
19-08-21

RBE332A94-3400-03-17 BASE

- NOTES:
- 1) MATERIAL: McMaster#8574K281 OR EQUIV.
 - 2) HEAT TREAT: N/A
 - 3) FINISH: N/A
 - 4) TOLERANCES: X.X = $\pm 0.1"$ / $\pm 1^\circ$
X.XX = $\pm 0.01"$ / $\pm 0.5^\circ$
X.XXX = $\pm 0.005"$ / $\pm 0.1^\circ$
X.XXXX = $\pm 0.0005"$ / $\pm 0.05^\circ$
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = $\pm 0.005"$
 - 5) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 6) REMOVE ALL SHARP EDGES AND BURRS
 - 7) IDENTIFICATION: MACHINE ENGRAVE AS SHOWN. THEN FILL WITH BLACK PAINT

DESIGN	KPT	DART AEROSPACE LTD	REV. A
DRAWN	KPT	HAWKESBURY, ONTARIO, CANADA	SHEET 18 OF 29
CHECKED	MBB	TOOL PART #	SCALE
ENG. APPR.	DP	RBE332A94-3400-03	NTS
APPROVED	VP	TITLE	TIR DRIVE ALIGNMENT INSPECTION
DATE	2/14/2019	COPYRIGHT © 2019 BY DART AEROSPACE LTD THIS DOCUMENT IS THE PROPERTY OF DART AEROSPACE LTD. IT IS TO BE USED FOR THE PURPOSES OF THE PROJECT ONLY. IT IS NOT TO BE REPRODUCED OR TRANSMITTED IN ANY FORM OR BY ANY MEANS, ELECTRONIC OR MECHANICAL, WITHOUT PERMISSION IN WRITING.	



Entered: _____ Date: _____

WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

DISPOSITION		DEPARTMENT/PROCESS			
Job: _____	Rework ☐	Skid-tube ☐	Cross tube ☐	Eng. (Non-AW) ☐	Engineering ☐
Part No. _____	Scrap ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Water Jet ☐
	Use-as-is ☐	Large Fab ☐	Finishing ☐	Rec/Store/Packaging ☐	Supplier ☐
				Quality ☐	
Date: _____	Sequence #: _____	QTY Affected: _____		MRB (QS1042) _____	
Description Work Order Deviation		Disposition			
Root Cause		FAULT CATEGORY			
Operator ☐	Contamination ☐	Power Loss/Surge ☐	Positioned Wrong ☐		
Manufacturing Process ☐	Misaligned/off center ☐	Folio/Program ☐	Outside Tolerance ☐		
Equip/Tooling ☐	BOM/Route ☐	Grain Direction ☐	Drawing ☐		
Handling/Preservation ☐	Broken/Damage/Defect ☐	Weld ☐	Finish ☐		
Material ☐	Incomplete/Unclear Instructions ☐	Wrong Stock Pulled ☐	Part Lost/Missing ☐		
Product Improvement ☐	Drill Holes ☐	Out of Sequence ☐	Misread ☐		
Process Improvement ☐	Fit/Function ☐	Off-set/Set-up ☐			
Human Factors ☐	Other/Details: _____				
Completed By		Lead hand / Supervisor			
QC / QA Coordinator					